



Dart Aerospace Ltd.
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D2600-3-BENT-LH
Job Sheet 210530



Part No: D2600-3-BENT-LH

Job Qty: 9 pcs

Part Name: Extrusion Bent LH



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 6/11/20

Job Tracking No:

Due Date: 6/12/20

Created By: Linda Lacelle

Type: Stock

Description:

Note: DWG D2750 REV G SHEET 4, D2600 REV E SHEET 2 IPP REV:A 14.01.14 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Skidtubes - Bend - 1	9 pcs	6/12/20	6/12/20	0.20	2.89	Skidtubes - Bend		DAS 03 9-89
110	QC 5	9 pcs	6/12/20	6/12/20	0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		DE
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
							QC 5 - 61		
							QC 5 - 81		
							QC 5 - 82		
120	Packaging 3-1 - Stock - B4B	9 pcs	6/12/20	6/12/20	0.00	0.00	Packaging 3 - 1 - B4B		DAS 03 9-89
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		
							Packaging 3 - 8 - B4B		
							Packaging 3 - 9 - B4B		
							Packaging 3 - 10 - B4B		



Container No: S282544



Part: D2600-3-BENT-LH

Job No: 210530

Serial No/Batch: S282544

Revision:

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
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Date: 06/11/20

				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
				Packaging 3 - 37 - B4B	
130 QC 21 - SA	9 pcs	6/12/20	0.00 0.00	QC 21 - SA - 21	
				QC 21 - SA - 70	JUN 11 2020
				QC 21 - SA - 9	DAS 70 9.89

Part Op **100** - (CNC Delta 100 Bender) Pick qty 1 D2600-3-130 extrusion 1-Debur one end of extrusion 2-Bend using CNC
 Descriptions: bending machine as per program 2750.C and Folio 14 use bending aid DT9635 3- cut fwd end of tube as per dwg D2750
 4- cut aft end of tube as per dwg D2750
110 - (QC5- Inspect part completeness to step on W/O)
120 - (Identify as per dwg & Stock Location: _____) LOCATION : LG002
130 - (QC21- Final Inspection - Work Order Release)

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
D2600-3-130	Extrusion Round 3" 350	9 pcs (1 ea)	100-Skidtubes - Bend - 1	S214450

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Skidtubes - Bend - 1	D2600-3-130	9	105	0

Part Specifications	
Specifications could not be found.	